

SKM



SKM 系列刀具
通用刀具

SKM Series
Universal end mills



昆山欧思克精密工具有限公司
Kunshan OSK Precision Tools Co., Ltd

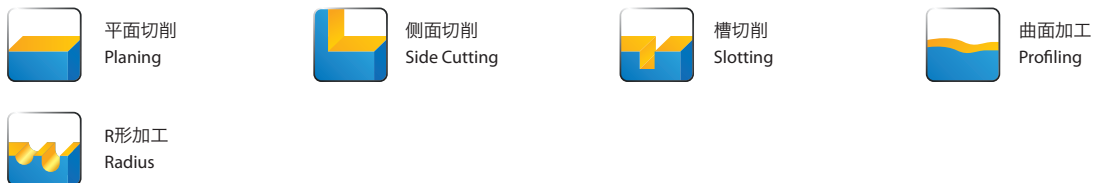
www.osktool.com

图标说明 / Meaning of icons

底刃形状 / Endteeth Type



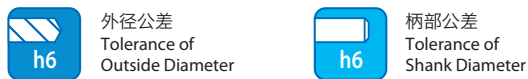
加工用途 / Applications



加工分类 / Type



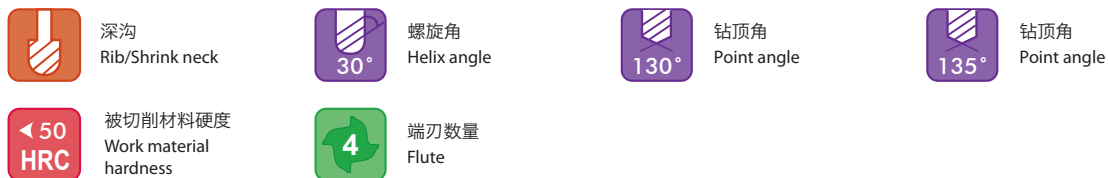
尺寸公差 / Materials



涂层 / Coating

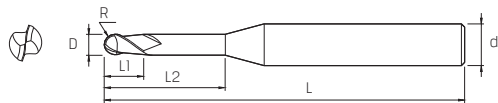


刀具技术参数 / Technical parameters of cutting tool



被加工材料 / Processed material





直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0~-0.01
D>R6	0~-0.015

中硬度钢 (HRC50)

- 含硅涂层处理, 耐磨性极佳。
- 高精度公差控制, 适合超精密加工。
- 卓越的刃部光洁度使加工材料的表面光洁度非常优秀。
- 采用超微粒子超硬合金 (0.3~0.5μm), 高速加工时发挥出出色性能。

Endmills for pre-hardened and hardened steel (HRC50)

- Good wear resistance by TiTiN coating.
- High precise edge tolerance.
- Very nice work surface finish.
- Outstanding performance at high speed machining by ultra fine (0.3~0.5μm) WC grade.

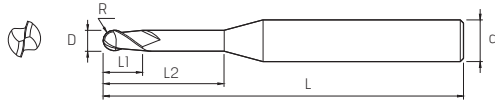
SKM-BR 2刃深沟球型铣刀 / 2 Flutes Rib Ball End mills



MODEL-NO 产品型号	Rad R 径 R	F.L 刃长 L1	Eff.L 有效长 L2	N.D 颈径 D2	O.L 全长 L	S.D 柄径 D	Tap 锥度 Y
SKM2BR0010N005S04	R0.1	0.2	0.5	0.16	50	4	15°
SKM2BR0010N01S04	R0.1	0.2	1	0.16	50	4	15°
SKM2BR0010N015S04	R0.1	0.2	1.5	0.16	50	4	15°
SKM2BR0010N02S04	R0.1	0.2	2	0.16	50	4	15°
SKM2BR0020N01S04	R0.2	0.4	1	0.36	50	4	15°
SKM2BR0020N02S04	R0.2	0.4	2	0.36	50	4	15°
SKM2BR0020N03S04	R0.2	0.4	3	0.36	50	4	15°
SKM2BR0020N04S04	R0.2	0.4	4	0.36	50	4	15°
SKM2BR0025N02S04	R0.25	0.5	2	0.46	50	4	15°
SKM2BR0025N04S04	R0.25	0.5	4	0.46	50	4	15°
SKM2BR0025N06S04	R0.25	0.5	6	0.46	50	4	15°
SKM2BR0030N02S04	R0.3	1.0	2	0.56	50	4	15°
SKM2BR0030N04S04	R0.3	1.0	4	0.56	50	4	15°
SKM2BR0030N06S04	R0.3	1.0	6	0.56	50	4	15°
SKM2BR0030N08S04	R0.3	1.0	8	0.56	50	4	15°
SKM2BR0040N04S04	R0.4	1.1	4	0.75	50	4	15°
SKM2BR0040N06S04	R0.4	1.1	6	0.75	50	4	15°
SKM2BR0040N08S04	R0.4	1.1	8	0.75	50	4	15°
SKM2BR0040N10S04	R0.4	1.1	10	0.75	50	4	15°
SKM2BR0050N04S04	R0.5	1.2	4	0.93	50	4	15°
SKM2BR0050N06S04	R0.5	1.2	6	0.93	50	4	15°
SKM2BR0050N08S04	R0.5	1.2	8	0.93	50	4	15°
SKM2BR0050N10S04	R0.5	1.2	10	0.93	50	4	15°
SKM2BR0075N06S04	R0.75	1.5	6	1.44	50	4	15°
SKM2BR0075N08S04	R0.75	1.5	8	1.44	50	4	15°
SKM2BR0075N10S04	R0.75	1.5	10	1.44	50	4	15°
SKM2BR0075N12S04	R0.75	1.5	12	1.44	50	4	15°
SKM2BR0075N14S04	R0.75	1.5	14	1.44	50	4	15°
SKM2BR0075N16S04	R0.75	1.5	16	1.44	50	4	15°

工件材料 Workpiece Material

P			H		
碳钢、合金钢 (<35 HRC) Carbon Steel, Alloy Steel (<35 HRC)	合金钢 (≥48 HRC) Alloy Steel, Tool Steel (≥48 HRC)	PH与铁素体 / 马氏体钢 PH, Ferrite, Martensite steel (<35 HRC)	淬硬钢 Hardened Steel (45~55 HRC)	淬硬钢 Hardened Steel (55~60 HRC)	淬硬钢 Hardened Steel (>60 HRC)
●	●	●	●	○	○



直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

中硬度钢 (HRC50)

- 含硅涂层处理，耐磨性极佳。
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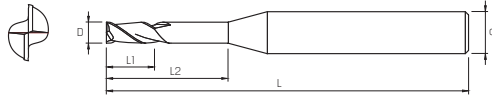
SKM-BR 2 刃深沟球型铣刀 / 2 Flutes Rib Ball End mills



MODEL-NO 产品型号	Rad R 径 R	F.L 刃长 L1	Eff.L 有效长 L2	N.D 颈径 D2	O.L 全长 L	S.D 柄径 D	Tap 锥度 Y
SKM2BR0100N08S04	R1.0	2	8	1.94	50	4	15°
SKM2BR0100N10S04	R1.0	2	10	1.94	50	4	15°
SKM2BR0100N12S04	R1.0	2	12	1.94	50	4	15°
SKM2BR0100N14S04	R1.0	2	14	1.94	50	4	15°
SKM2BR0100N16S04	R1.0	2	16	1.94	50	4	15°
SKM2BR0100N18S04	R1.0	2	18	1.94	50	4	15°
SKM2BR0125N10S04	R1.25	2.5	10	2.41	50	4	15°
SKM2BR0125N16S04	R1.25	2.5	16	2.41	50	4	15°
SKM2BR0125N20S04	R1.25	2.5	20	2.41	50	4	15°
SKM2BR0125N25S04	R1.25	2.5	25	2.41	60	4	15°
SKM2BR0150N12S04	R1.5	3	12	2.91	50	6	15°
SKM2BR0150N16S04	R1.5	3	16	2.91	50	6	15°
SKM2BR0150N20S06	R1.5	3	20	2.91	50	6	15°
SKM2BR0150N25S06	R1.5	3	25	2.91	60	6	15°
SKM2BR0150N30S06	R1.5	3	30	2.91	75	6	15°
SKM2BR0200N16S06	R2.0	4	16	3.91	50	6	15°
	R2.0	4	20	3.91	50	6	15°
SKM2BR0200N20S06	R2.0	4	20	3.91	50	6	15°
SKM2BR0200N25S06	R2.0	4	25	3.91	60	6	15°
SKM2BR0200N30S06	R2.0	4	30	3.91	75	6	15°
	R2.0	4	35	3.91	75	6	15°
SKM2BR0200N35S06	R2.0	4	35	3.91	75	6	15°
SKM2BR0200N40S06	R2.0	4	40	3.91	75	6	15°
SKM2BR0250N20S06	R2.5	5	20	4.82	50	6	15°
	R2.5	5	25	4.82	60	6	15°
SKM2BR0250N25S06	R2.5	5	25	4.82	60	6	15°
SKM2BR0250N30S06	R2.5	5	30	4.82	75	6	15°
SKM2BR0250N40S06	R2.5	5	40	4.82	75	6	15°

工件材料 Workpiece Material

P			H		
碳钢、合金钢 (<35 HRC) Carbon Steel, Alloy Steel (<35 HRC)	合金钢 (≥48 HRC) Alloy Steel, Tool Steel (≥48 HRC)	PH 与铁素体 / 马氏体钢 PH, Ferrite, Martensite steel (<35 HRC)	淬硬钢 Hardened Steel (45~55 HRC)	淬硬钢 Hardened Steel (55~60 HRC)	淬硬钢 Hardened Steel (>60 HRC)
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直径 Diameter D (mm)	公差 Tolerance(mm)
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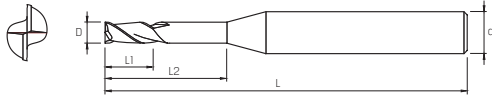
SKM-BR 2 刃深沟立铣刀 / 2 Flutes Ball End mills



MODEL-NO 产品型号	Dia 刃径 D1	F.L 刃长 L1	Eff.L 有效长 L2	N.D 颈径 D2	O.L 全长 L	S.D 柄径 D	Tap 锥度 γ
SKM2ED0050N02S04	0.5	0.7	2	0.48	50	4	15°
SKM2ED0050N03S04	0.5	0.7	3	0.48	50	4	15°
SKM2ED0050N04S04	0.5	0.7	4	0.48	50	4	15°
SKM2ED0050N06S04	0.5	0.7	6	0.48	50	4	15°
SKM2ED0060N02S04	0.6	0.9	2	0.58	50	4	15°
SKM2ED0060N03S04	0.6	0.9	3	0.58	50	4	15°
SKM2ED0060N04S04	0.6	0.9	4	0.58	50	4	15°
SKM2ED0060N06S04	0.6	0.9	6	0.58	50	4	15°
SKM2ED0080N04S04	0.8	1.2	4	0.78	50	4	15°
SKM2ED0080N06S04	0.8	1.2	6	0.78	50	4	15°
SKM2ED0080N08S04	0.8	1.2	8	0.78	50	4	15°
SKM2ED0100N04S04	1	1.5	4	0.95	50	4	15°
SKM2ED0100N05S04	1	1.5	5	0.95	50	4	15°
SKM2ED0100N06S04	1	1.5	6	0.95	50	4	15°
SKM2ED0100N08S04	1	1.5	8	0.95	50	4	15°
SKM2ED0100N10S04	1	1.5	10	0.95	50	4	15°
SKM2ED0150N06S04	1.5	1.8	6	1.44	50	4	15°
SKM2ED0150N08S04	1.5	1.8	8	1.44	50	4	15°
SKM2ED0150N10S04	1.5	1.8	10	1.44	50	4	15°
SKM2ED0150N12S04	1.5	1.8	12	1.44	50	4	15°
SKM2ED0150N14S04	1.5	1.8	14	1.44	50	4	15°
SKM2ED0150N16S04	1.5	1.8	16	1.44	50	4	15°
SKM2ED0200N08S04	2	3	8	1.91	50	4	15°
SKM2ED0200N10S04	2	3	10	1.91	50	4	15°
SKM2ED0200N12S04	2	3	12	1.91	50	4	15°
SKM2ED0200N14S04	2	3	14	1.91	50	4	15°
SKM2ED0200N16S04	2	3	16	1.91	50	4	15°
SKM2ED0200N18S04	2	3	18	1.91	50	4	15°
SKM2ED0200N20S04	2	3	20	1.91	50	4	15°

工件材料 Workpiece Material

P			H		
碳钢、合金钢 (<35 HRC) Carbon Steel, Alloy Steel (<35 HRC)	合金钢 (≥48 HRC) Alloy Steel, Tool Steel (≥48 HRC)	PH 与铁素体 / 马氏体钢 PH, Ferrite, Martensite steel (<35 HRC)	淬硬钢 Hardened Steel (45~55 HRC)	淬硬钢 Hardened Steel (55~60 HRC)	淬硬钢 Hardened Steel (>60 HRC)
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直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
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中硬度钢 (HRC50)

- 含硅涂层处理，耐磨性极佳。
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SKM-BR 2刃深沟立铣刀 / 2 Flutes Ball End mills



MODEL-NO 产品型号	Dia 刃径 D1	F.L 刃长 L1	Eff.L 有效长 L2	N.D 颈径 D2	O.L 全长 L	S.D 柄径 D	Tap 锥度 γ
SKM2ED0250N10S04	2.5	4	10	2.41	50	4	15°
SKM2ED0250N12S04	2.5	4	12	2.41	50	4	15°
SKM2ED0250N16S04	2.5	4	16	2.41	50	4	15°
SKM2ED0250N20S04	2.5	4	20	2.41	50	4	15°
SKM2ED0250N25S04	2.5	4	25	2.41	60	4	15°
SKM2ED0300N12S06	3	4.5	12	2.92	50	6	15°
SKM2ED0300N16S06	3	4.5	16	2.92	50	6	15°
SKM2ED0300N20S06	3	4.5	20	2.92	50	6	15°
SKM2ED0300N25S06	3	4.5	25	2.92	60	6	15°
SKM2ED0300N30S06	3	4.5	30	2.92	60	6	15°
SKM2ED0400N16S06	4	6	16	3.82	50	6	15°
SKM2ED0400N20S06	4	6	20	3.82	50	6	15°
SKM2ED0400N25S06	4	6	25	3.82	60	6	15°
SKM2ED0400N30S06	4	6	30	3.82	75	6	15°
SKM2ED0400N35S06	4	6	35	3.82	75	6	15°
SKM2ED0400N40S06	4	6	40	3.82	75	6	15°
SKM2ED0500N20S06	5	7	20	4.82	50	6	15°
SKM2ED0500N25S06	5	7	25	4.82	60	6	15°
SKM2ED0500N30S06	5	7	30	4.82	60	6	15°
SKM2ED0500N35S06	5	7	35	4.82	75	6	15°
SKM2ED0500N40S06	5	7	40	4.82	100	6	15°
SKM2ED0500N50S06	5	7	50	4.82	100	6	15°

SKM Ball End Mills

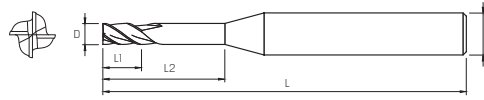
SKM End Mills

SKM Corner Radius

SKM Other Product

工件材料 Workpiece Material

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直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
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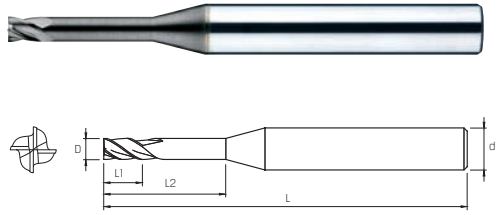
SKM-BR 4 刃深沟立铣刀 / 4 Flutes Ball End mills



MODEL-NO 产品型号	Dia 刃径 D1	F.L 刃长 L1	Eff.L 有效长 L2	N.D 颈径 D2	O.L 全长 L	S.D 柄径 D	Tap 锥度 γ
SKM4ED0050N02S04	0.5	0.7	2	0.48	50	4	15°
SKM4ED0050N03S04	0.5	0.7	3	0.48	50	4	15°
SKM4ED0050N04S04	0.5	0.7	4	0.48	50	4	15°
SKM4ED0050N06S04	0.5	0.7	6	0.48	50	4	15°
SKM4ED0060N02S04	0.6	0.9	2	0.58	50	4	15°
SKM4ED0060N03S04	0.6	0.9	3	0.58	50	4	15°
SKM4ED0060N04S04	0.6	0.9	4	0.58	50	4	15°
SKM4ED0060N06S04	0.6	0.9	6	0.58	50	4	15°
SKM4ED0080N04S04	0.8	1.2	4	0.78	50	4	15°
SKM4ED0080N06S04	0.8	1.2	6	0.78	50	4	15°
SKM4ED0080N08S04	0.8	1.2	8	0.78	50	4	15°
SKM4ED0100N04S04	1	1.5	4	0.95	50	4	15°
SKM4ED0100N05S04	1	1.5	5	0.95	50	4	15°
SKM4ED0100N06S04	1	1.5	6	0.95	50	4	15°
SKM4ED0100N08S04	1	1.5	8	0.95	50	4	15°
SKM4ED0100N10S04	1	1.5	10	0.95	50	4	15°
SKM4ED0150N06S04	1.5	1.8	6	1.44	50	4	15°
SKM4ED0150N08S04	1.5	1.8	8	1.44	50	4	15°
SKM4ED0150N10S04	1.5	1.8	10	1.44	50	4	15°
SKM4ED0150N12S04	1.5	1.8	12	1.44	50	4	15°
SKM4ED0150N14S04	1.5	1.8	14	1.44	50	4	15°
SKM4ED0150N16S04	1.5	1.8	16	1.44	50	4	15°
SKM4ED0200N08S04	2	3	8	1.91	50	4	15°
SKM4ED0200N10S04	2	3	10	1.91	50	4	15°
SKM4ED0200N12S04	2	3	12	1.91	50	4	15°
SKM4ED0200N14S04	2	3	14	1.91	50	4	15°
SKM4ED0200N16S04	2	3	16	1.91	50	4	15°
SKM4ED0200N18S04	2	3	18	1.91	50	4	15°
SKM4ED0200N20S04	2	3	20	1.91	50	4	15°

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- 高精度公差控制，适合超精密加工。
- 卓越的刃部光洁度使被加工材料的表面光洁度非常优秀。
- 采用超微粒子超硬合金 (0.3~0.5μm)，高速加工时发挥出出色性能。

Endmills for pre-hardened and hardened steel (HRC50)

- Good wear resistance by TiTiN coating.
- High precise edge tolerance.
- Very nice work surface finish.
- Outstanding performance at high speed machining by ultra fine (0.3~0.5μm) WC grade.

SKM-BR 4刃深沟立铣刀 / 4 Flutes Ball End mills



MODEL-NO 产品型号	Dia 刃径 D1	F.L 刃长 L1	Eff.L 有效长 L2	N.D 颈径 D2	O.L 全长 L	S.D 柄径 D	Tap 锥度 γ
SKM4ED0250N10S04	2.5	4	10	2.41	50	4	15°
SKM4ED0250N12S04	2.5	4	12	2.41	50	4	15°
SKM4ED0250N16S04	2.5	4	16	2.41	50	4	15°
SKM4ED0250N20S04	2.5	4	20	2.41	50	4	15°
SKM4ED0250N25S04	2.5	4	25	2.41	60	4	15°
SKM4ED0300N12S06	3	4.5	12	2.92	50	6	15°
SKM4ED0300N16S06	3	4.5	16	2.92	50	6	15°
SKM4ED0300N20S06	3	4.5	20	2.92	50	6	15°
SKM4ED0300N25S06	3	4.5	25	2.92	60	6	15°
SKM4ED0300N30S06	3	4.5	30	2.92	60	6	15°
SKM4ED0400N16S06	4	6	16	3.82	50	6	15°
SKM4ED0400N20S06	4	6	20	3.82	50	6	15°
SKM4ED0400N25S06	4	6	25	3.82	60	6	15°
SKM4ED0400N30S06	4	6	30	3.82	75	6	15°
SKM4ED0400N35S06	4	6	35	3.82	75	6	15°
SKM4ED0400N40S06	4	6	40	3.82	75	6	15°
SKM4ED0500N20S06	5	7	20	4.82	50	6	15°
SKM4ED0500N25S06	5	7	25	4.82	60	6	15°
SKM4ED0500N30S06	5	7	30	4.82	60	6	15°
SKM4ED0500N35S06	5	7	35	4.82	75	6	15°
SKM4ED0500N40S06	5	7	40	4.82	100	6	15°
SKM4ED0500N50S06	5	7	50	4.82	100	6	15°

SKM Ball End Mills

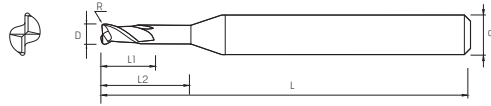
SKM End Mills

SKM Corner Radius

SKM Other Product

工件材料 Workpiece Material

P			H		
碳钢、合金钢 (<35 HRC) Carbon Steel, Alloy Steel (<35 HRC)	合金钢 (≥48 HRC) Alloy Steel, Tool Steel (≥48 HRC)	PH 与铁素体 / 马氏体钢 PH, Ferrite, Martensite steel (<35 HRC)	淬硬钢 Hardened Steel (45~55 HRC)	淬硬钢 Hardened Steel (55~60 HRC)	淬硬钢 Hardened Steel (>60 HRC)
●	●	○	●	○	○



直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0~-0.01
D>R6	0~-0.015

中硬度钢 (HRC50)

- 含硅涂层处理, 耐磨性极佳。
- 高精度公差控制, 适合超精密加工。
- 卓越的刃部光洁度使被加工材料的表面光洁度非常优秀。
- 采用超微粒子超硬合金 (0.3~0.5μm), 高速加工时发挥出出色性能。

Endmills for pre-hardened and hardened steel (HRC50)

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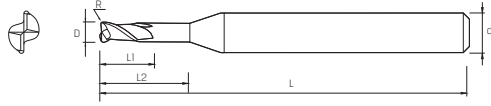
SKM-BD 2刃深沟圆鼻立铣刀 / 2 Flutes Rib Corner Radius End mills



MODEL-NO 产品型号	Dia 刃径 D1	圆鼻 (R) R	F.L 刃长 L1	Eff.L 有效长 L2	O.L 全长 L	S.D 柄径 D	Tap 锥度 γ
SKM2BD0100R01N04S04	1	R0.1	2	4	50	4	15°
SKM2BD0100R01N06S04	1	R0.1	2	6	50	4	15°
SKM2BD0100R01N08S04	1	R0.1	2	8	50	4	15°
SKM2BD0100R01N10S04	1	R0.1	2	10	50	4	15°
SKM2BD0100R02N04S04	1	R0.2	2	4	50	4	15°
SKM2BD0100R02N06S04	1	R0.2	2	6	50	4	15°
SKM2BD0100R02N08S04	1	R0.2	2	8	50	4	15°
SKM2BD0100R02N10S04	1	R0.2	2	10	50	4	15°
SKM2BD0100R03N04S04	1	R0.3	2	4	50	4	15°
SKM2BD0100R03N06S04	1	R0.3	2	6	50	4	15°
SKM2BD0100R03N08S04	1	R0.3	2	8	50	4	15°
SKM2BD0100R03N10S04	1	R0.3	2	10	50	4	15°
SKM2BD0120R01N04S04	1.2	R0.1	2	4	50	4	15°
SKM2BD0120R01N06S04	1.2	R0.1	2	6	50	4	15°
SKM2BD0120R01N08S04	1.2	R0.1	2	8	50	4	15°
SKM2BD0120R01N10S04	1.2	R0.1	2	10	50	4	15°
SKM2BD0120R01N12S04	1.2	R0.1	2	12	50	4	15°
SKM2BD0120R02N04S04	1.2	R0.2	2	4	50	4	15°
SKM2BD0120R02N06S04	1.2	R0.2	2	6	50	4	15°
SKM2BD0120R02N08S04	1.2	R0.2	2	8	50	4	15°
SKM2BD0120R02N10S04	1.2	R0.2	2	10	50	4	15°
SKM2BD0120R02N12S04	1.2	R0.2	2	12	50	4	15°
SKM2BD0120R03N04S04	1.2	R0.3	2	4	50	4	15°
SKM2BD0120R03N06S04	1.2	R0.3	2	6	50	4	15°
SKM2BD0120R03N08S04	1.2	R0.3	2	8	50	4	15°
SKM2BD0120R03N10S04	1.2	R0.3	2	10	50	4	15°
SKM2BD0120R03N23S04	1.2	R0.3	2	12	50	4	15°

工件材料 Workpiece Material

P			H		
碳钢、合金钢 (<35 HRC) Carbon Steel, Alloy Steel (<35 HRC)	合金钢 (≥48 HRC) Alloy Steel, Tool Steel (≥48 HRC)	PH与铁素体 / 马氏体钢 PH, Ferrite, Martensite steel (<35 HRC)	淬硬钢 Hardened Steel (45~55 HRC)	淬硬钢 Hardened Steel (55~60 HRC)	淬硬钢 Hardened Steel (>60 HRC)
●	●	○	○	○	○



直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

中硬度钢 (HRC50)

- 含硅涂层处理，耐磨性极佳。
- 高精度公差控制，适合超精密加工。
- 卓越的刃部光洁度使被加工材料的表面光洁度非常优秀。
- 采用超微粒子超硬合金 (0.3~0.5μm)，高速加工时发挥出出色性能。

Endmills for pre-hardened and hardened steel (HRC50)

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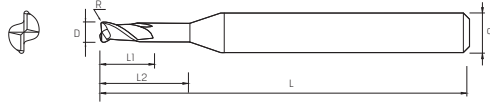
SKM-BD 2刃深沟圆鼻立铣刀 / 2 Flutes Rib Corner Radius End mills



MODEL-NO 产品型号	Dia 刃径 D1	圆鼻 (R) R	F.L 刃长 L1	Eff.L 有效长 L2	O.L 全长 L	S.D 柄径 D	Tap 锥度 γ
SKM2BD0150R01N06S04	1.5	R0.1	2.5	6	50	4	15°
SKM2BD0150R01N08S04	1.5	R0.1	2.5	8	50	4	15°
SKM2BD0150R01N10S04	1.5	R0.1	2.5	10	50	4	15°
SKM2BD0150R01N12S04	1.5	R0.1	2.5	12	50	4	15°
SKM2BD0150R01N16S04	1.5	R0.1	2.5	16	50	4	15°
SKM2BD0150R02N06S04	1.5	R0.2	2.5	6	50	4	15°
SKM2BD0150R02N08S04	1.5	R0.2	2.5	8	50	4	15°
SKM2BD0150R02N10S04	1.5	R0.2	2.5	10	50	4	15°
SKM2BD0150R02N12S04	1.5	R0.2	2.5	12	50	4	15°
SKM2BD0150R02N16S04	1.5	R0.2	2.5	16	50	4	15°
SKM2BD0150R03N06S04	1.5	R0.3	2.5	6	50	4	15°
SKM2BD0150R03N08S04	1.5	R0.3	2.5	8	50	4	15°
SKM2BD0150R03N10S04	1.5	R0.3	2.5	10	50	4	15°
SKM2BD0150R03N12S04	1.5	R0.3	2.5	12	50	4	15°
SKM2BD0150R03N16S04	1.5	R0.3	2.5	16	50	4	15°
SKM2BD0200R02N08S04	2	R0.2	3	8	50	4	15°
SKM2BD0200R02N10S04	2	R0.2	3	10	50	4	15°
SKM2BD0200R02N12S04	2	R0.2	3	12	50	4	15°
SKM2BD0200R02N16S04	2	R0.2	3	16	50	4	15°
SKM2BD0200R02N20S04	2	R0.2	3	20	50	4	15°
SKM2BD0200R03N08S04	2	R0.3	3	8	50	4	15°
SKM2BD0200R03N10S04	2	R0.3	3	10	50	4	15°
SKM2BD0200R03N12S04	2	R0.3	3	12	50	4	15°
SKM2BD0200R03N16S04	2	R0.3	3	16	50	4	15°
SKM2BD0200R03N20S04	2	R0.3	3	20	50	4	15°
SKM2BD0200R05N08S04	2	R0.5	3	8	50	4	15°
SKM2BD0200R05N10S04	2	R0.5	3	10	50	4	15°

工件材料 Workpiece Material

P			H		
碳钢、合金钢 (<35 HRC) Carbon Steel, Alloy Steel (<35 HRC)	合金钢 (≥48 HRC) Alloy Steel, Tool Steel (≥48 HRC)	PH与铁素体 / 马氏体钢 PH, Ferrite, Martensite steel (<35 HRC)	淬硬钢 Hardened Steel (45~55 HRC)	淬硬钢 Hardened Steel (55~60 HRC)	淬硬钢 Hardened Steel (>60 HRC)
●	●	○	●	○	○



直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0~-0.01
D>R6	0~-0.015

中硬度钢 (HRC50)

- 含硅涂层处理, 耐磨性极佳。
- 高精度公差控制, 适合超精密加工。
- 卓越的刃部光洁度使被加工材料的表面光洁度非常优秀。
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Endmills for pre-hardened and hardened steel (HRC50)

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SKM-BD 2 刃深沟圆鼻立铣刀 / 2 Flutes Rib Corner Radius End mills



MODEL-NO 产品型号	Dia 刃径 D1	圆鼻 (R) R	F.L 刃长 L1	Eff.L 有效长 L2	O.L 全长 L	S.D 柄径 D	Tap 锥度 γ
SKM2BD0200R05N12S04	2	R0.5	3	12	50	4	15°
SKM2BD0200R05N16S04	2	R0.5	3	16	50	4	15°
SKM2BD0200R05N20S04	2	R0.5	3	20	50	4	15°
SKM2BD0250R02N10S04	2.5	R0.2	4	10	50	4	15°
SKM2BD0250R02N16S04	2.5	R0.2	4	16	50	4	15°
SKM2BD0250R02N20S04	2.5	R0.2	4	20	50	4	15°
SKM2BD0250R02N25S04	2.5	R0.2	4	25	60	4	15°
SKM2BD0250R05N10S04	2.5	R0.5	4	10	50	4	15°
SKM2BD0250R05N16S04	2.5	R0.5	4	16	50	4	15°
SKM2BD0250R05N20S04	2.5	R0.5	4	20	50	4	15°
SKM2BD0250R05N25S04	2.5	R0.5	4	25	60	4	15°
SKM2BD0300R02N12S06	3	R0.2	4.5	12	50	6	15°
SKM2BD0300R02N16S06	3	R0.2	4.5	16	50	6	15°
SKM2BD0300R02N20S06	3	R0.2	4.5	20	50	6	15°
SKM2BD0300R02N25S06	3	R0.2	4.5	25	60	6	15°
SKM2BD0300R02N30S06	3	R0.2	4.5	30	60	6	15°
SKM2BD0300R03N12S06	3	R0.3	4.5	12	50	6	15°
SKM2BD0300R03N16S06	3	R0.3	4.5	16	50	6	15°
SKM2BD0300R03N20S06	3	R0.3	4.5	20	50	6	15°
SKM2BD0300R03N25S06	3	R0.3	4.5	25	60	6	15°
SKM2BD0300R03N30S06	3	R0.3	4.5	30	75	6	15°
SKM2BD0300R05N12S06	3	R0.5	4.5	12	50	6	15°
SKM2BD0300R05N16S06	3	R0.5	4.5	16	50	6	15°
SKM2BD0300R05N20S06	3	R0.5	4.5	20	50	6	15°
SKM2BD0300R05N25S06	3	R0.5	4.5	25	60	6	15°
SKM2BD0300R05N30S06	3	R0.5	4.5	30	75	6	15°
SKM2BD0400R02N16S06	4	R0.2	5	16	50	6	15°

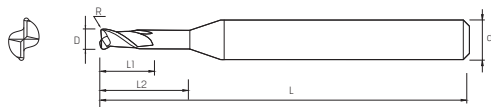
SKM Ball End Mills

SKM End Mills

SKM Corner Radius

SKM Other Product

工件材料 Workpiece Material					
P			H		
碳钢、合金钢 (<35 HRC) Carbon Steel, Alloy Steel (<35 HRC)	合金钢 (≥48 HRC) Alloy Steel, Tool Steel (≥48 HRC)	PH 与铁素体 / 马氏体钢 PH, Ferrite, Martensite steel (<35 HRC)	淬硬钢 Hardened Steel (45~55 HRC)	淬硬钢 Hardened Steel (55~60 HRC)	淬硬钢 Hardened Steel (>60 HRC)
●	●	●	●	○	○



直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

中硬度钢 (HRC50)

- 含硅涂层处理，耐磨性极佳。
- 高精度公差控制，适合超精密加工。
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SKM-BD 2刃深沟圆鼻立铣刀 / 2 Flutes Rib Corner Radius End mills



MODEL-NO 产品型号	Dia 刀径 D1	圆鼻 (R) R	F.L 刀长 L1	Eff.L 有效长 L2	O.L 全长 L	S.D 柄径 D	Tap 锥度 γ
SKM2BD0400R02N20S06	4	R0.2	5	20	50	6	15°
SKM2BD0400R02N25S06	4	R0.2	5	25	50	6	15°
SKM2BD0400R02N30S06	4	R0.2	5	30	60	6	15°
SKM2BD0400R02N40S06	4	R0.2	5	40	75	6	15°
SKM2BD0400R03N16S06	4	R0.3	5	16	50	6	15°
SKM2BD0400R03N20S06	4	R0.3	5	20	50	6	15°
SKM2BD0400R03N25S06	4	R0.3	5	25	60	6	15°
SKM2BD0400R03N30S06	4	R0.3	5	30	75	6	15°
SKM2BD0400R03N40S06	4	R0.3	5	40	75	6	15°
SKM2BD0400R05N16S06	4	R0.5	5	16	50	6	15°
SKM2BD0400R05N20S06	4	R0.5	5	20	50	6	15°
SKM2BD0400R05N25S06	4	R0.5	5	25	60	6	15°
SKM2BD0400R05N30S06	4	R0.5	5	30	75	6	15°
SKM2BD0400R05N40S06	4	R0.5	5	40	75	6	15°
SKM2BD0500R02N16S06	5	R0.2	5	16	50	6	15°
SKM2BD0500R02N25S06	5	R0.2	5	25	60	6	15°
SKM2BD0500R02N50S06	5	R0.2	5	50	100	6	15°
SKM2BD0500R05N16S06	5	R0.5	5	16	50	6	15°
SKM2BD0500R05N25S06	5	R0.5	5	25	60	6	15°
SKM2BD0500R05N50S06	5	R0.5	5	50	100	6	15°
SKM2BD0500R10N16S06	5	R1.0	5	16	50	6	15°
SKM2BD0500R10N25S06	5	R1.0	5	25	60	6	15°
SKM2BD0500R10N50S06	5	R1.0	5	50	100	6	15°

SKM Ball End Mills

SKM End Mills

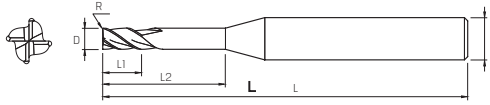
SKM Corner Radius

SKM Other Product

工件材料 Workpiece Material

P			H		
碳钢、合金钢 (<35 HRC) Carbon Steel, Alloy Steel (<35 HRC)	合金钢 (≥48 HRC) Alloy Steel, Tool Steel (≥48 HRC)	PH 与铁素体 / 马氏体钢 PH, Ferrite, Martensite steel (<35 HRC)	淬硬钢 Hardened Steel (45~55 HRC)	淬硬钢 Hardened Steel (55~60 HRC)	淬硬钢 Hardened Steel (>60 HRC)
●	●	○	○	○	○

直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015



中硬度钢 (HRC50)

- 含硅涂层处理, 耐磨性极佳。
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- Good wear resistance by TiTiN coating.
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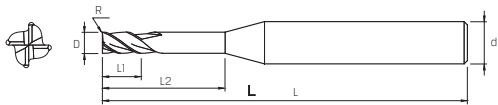
SKM-BD 4 刃深沟圆鼻立铣刀 / 4 Flutes Rib Corner Radius End mills



MODEL-NO 产品型号	Dia 刃径 D1	圆鼻 (R) R	F.L 刃长 L1	Eff.L 有效长 L2	O.L 全长 L	S.D 柄径 D	Tap 锥度 Y
SKM4BD0100R01N04S04	1	R0.1	2	4	50	4	15°
SKM4BD0100R01N06S04	1	R0.1	2	6	50	4	15°
SKM4BD0100R01N08S04	1	R0.1	2	8	50	4	15°
SKM4BD0100R01N10S04	1	R0.1	2	10	50	4	15°
SKM4BD0100R02N04S04	1	R0.2	2	4	50	4	15°
SKM4BD0100R02N06S04	1	R0.2	2	6	50	4	15°
SKM4BD0100R02N08S04	1	R0.2	2	8	50	4	15°
SKM4BD0100R02N10S04	1	R0.2	2	10	50	4	15°
SKM4BD0100R03N04S04	1	R0.3	2	4	50	4	15°
SKM4BD0100R03N06S04	1	R0.3	2	6	50	4	15°
SKM4BD0100R03N08S04	1	R0.3	2	8	50	4	15°
SKM4BD0100R03N10S04	1	R0.3	2	10	50	4	15°
SKM4BD0120R01N04S04	1.2	R0.1	2	4	50	4	15°
SKM4BD0120R01N06S04	1.2	R0.1	2	6	50	4	15°
SKM4BD0120R01N08S04	1.2	R0.1	2	8	50	4	15°
SKM4BD0120R01N10S04	1.2	R0.1	2	10	50	4	15°
SKM4BD0120R01N12S04	1.2	R0.1	2	12	50	4	15°
SKM4BD0120R02N04S04	1.2	R0.2	2	4	50	4	15°
SKM4BD0120R02N06S04	1.2	R0.2	2	6	50	4	15°
SKM4BD0120R02N08S04	1.2	R0.2	2	8	50	4	15°
SKM4BD0120R02N10S04	1.2	R0.2	2	10	50	4	15°
SKM4BD0120R02N12S04	1.2	R0.2	2	12	50	4	15°
SKM4BD0120R03N04S04	1.2	R0.3	2	4	50	4	15°
SKM4BD0120R03N06S04	1.2	R0.3	2	6	50	4	15°

工件材料 Workpiece Material

P			H		
碳钢、合金钢 (<35 HRC) Carbon Steel, Alloy Steel (<35 HRC)	合金钢 (≥48 HRC) Alloy Steel, Tool Steel (≥48 HRC)	PH 与铁素体 / 马氏体钢 PH, Ferrite, Martensite steel (<35 HRC)	淬硬钢 Hardened Steel (45~55 HRC)	淬硬钢 Hardened Steel (55~60 HRC)	淬硬钢 Hardened Steel (>60 HRC)
●	●	●	●	○	○



直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

中硬度钢 (HRC50)

- 含硅涂层处理，耐磨性极佳。
- 高精度公差控制，适合超精密加工。
- 卓越的刃部光洁度使被加工材料的表面光洁度非常优秀。
- 采用超微粒子超硬合金 (0.3~0.5μm)，高速加工时发挥出出色性能。

Endmills for pre-hardened and hardened steel (HRC50)

- Good wear resistance by TiTiN coating.
- High precise edge tolerance.
- Very nice work surface finish.
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SKM-BD 4 刃深沟圆鼻立铣刀 / 4 Flutes Rib Corner Radius End mills

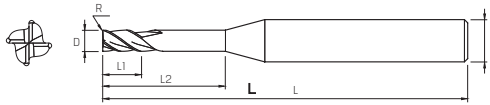


MODEL-NO 产品型号	Dia 刀径 D1	圆鼻 (R) R	F.L 刀长 L1	Eff.L 有效长 L2	O.L 全长 L	S.D 柄径 D	Tap 锥度 γ
SKM4BD0120R03N08S04	1.2	R0.3	2	8	50	4	15°
SKM4BD0120R03N10S04	1.2	R0.3	2	10	50	4	15°
SKM4BD0120R03N23S04	1.2	R0.3	2	12	50	4	15°
SKM4BD0150R01N06S04	1.5	R0.1	2.5	6	50	4	15°
SKM4BD0150R01N08S04	1.5	R0.1	2.5	8	50	4	15°
SKM4BD0150R01N10S04	1.5	R0.1	2.5	10	50	4	15°
SKM4BD0150R01N12S04	1.5	R0.1	2.5	12	50	4	15°
SKM4BD0150R01N16S04	1.5	R0.1	2.5	16	50	4	15°
SKM4BD0150R02N06S04	1.5	R0.2	2.5	6	50	4	15°
SKM4BD0150R02N08S04	1.5	R0.2	2.5	8	50	4	15°
SKM4BD0150R02N10S04	1.5	R0.2	2.5	10	50	4	15°
SKM4BD0150R02N12S04	1.5	R0.2	2.5	12	50	4	15°
SKM4BD0150R02N16S04	1.5	R0.2	2.5	16	50	4	15°
SKM4BD0150R03N06S04	1.5	R0.3	2.5	6	50	4	15°
SKM4BD0150R03N08S04	1.5	R0.3	2.5	8	50	4	15°
SKM4BD0150R03N10S04	1.5	R0.3	2.5	10	50	4	15°
SKM4BD0150R03N12S04	1.5	R0.3	2.5	12	50	4	15°
SKM4BD0150R03N16S04	1.5	R0.3	2.5	16	50	4	15°
SKM4BD0200R02N08S04	2	R0.2	3	8	50	4	15°
SKM4BD0200R02N10S04	2	R0.2	3	10	50	4	15°
SKM4BD0200R02N12S04	2	R0.2	3	12	50	4	15°
SKM4BD0200R02N16S04	2	R0.2	3	16	50	4	15°
SKM4BD0200R02N20S04	2	R0.2	3	20	50	4	15°
SKM4BD0200R03N08S04	2	R0.3	3	8	50	4	15°

工件材料 Workpiece Material

P			H		
碳钢、合金钢 (<35 HRC) Carbon Steel, Alloy Steel (<35 HRC)	合金钢 (≥48 HRC) Alloy Steel, Tool Steel (≥48 HRC)	PH 与铁素体 / 马氏体钢 PH, Ferrite, Martensite steel (<35 HRC)	淬硬钢 Hardened Steel (45~55 HRC)	淬硬钢 Hardened Steel (55~60 HRC)	淬硬钢 Hardened Steel (>60 HRC)
●	●	○	●	○	○

直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0~-0.01
D>R6	0~-0.015



中硬度钢 (HRC50)

- 含硅涂层处理, 耐磨性极佳。
- 高精度公差控制, 适合超精密加工。
- 卓越的刃部光洁度使被加工材料的表面光洁度非常优秀。
- 采用超微粒子超硬合金 (0.3~0.5μm), 高速加工时发挥出出色性能。

Endmills for pre-hardened and hardened steel (HRC50)

- Good wear resistance by TiTiN coating.
- High precise edge tolerance.
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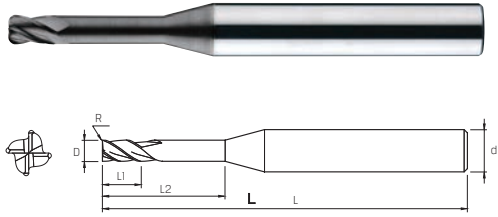
SKM-BD 4 刃深沟圆鼻立铣刀 / 4 Flutes Rib Corner Radius End mills



MODEL-NO 产品型号	Dia 刃径 D1	圆鼻 (R) R	F.L 刃长 L1	Eff.L 有效长 L2	O.L 全长 L	S.D 柄径 D	Tap 锥度 γ
SKM4BD0200R03N10S04	2	R0.3	3	10	50	4	15°
SKM4BD0200R03N12S04	2	R0.3	3	12	50	4	15°
SKM4BD0200R03N16S04	2	R0.3	3	16	50	4	15°
SKM4BD0200R03N20S04	2	R0.3	3	20	50	4	15°
SKM4BD0200R05N08S04	2	R0.5	3	8	50	4	15°
SKM4BD0200R05N10S04	2	R0.5	3	10	50	4	15°
SKM4BD0200R05N12S04	2	R0.5	3	12	50	4	15°
SKM4BD0200R05N16S04	2	R0.5	3	16	50	4	15°
SKM4BD0200R05N20S04	2	R0.5	3	20	50	4	15°
SKM4BD0250R02N10S04	2.5	R0.2	4	10	50	4	15°
SKM4BD0250R02N16S04	2.5	R0.2	4	16	50	4	15°
SKM4BD0250R02N20S04	2.5	R0.2	4	20	50	4	15°
SKM4BD0250R02N25S04	2.5	R0.2	4	25	60	4	15°
SKM4BD0250R05N10S04	2.5	R0.5	4	10	50	4	15°
SKM4BD0250R05N16S04	2.5	R0.5	4	16	50	4	15°
SKM4BD0250R05N20S04	2.5	R0.5	4	20	50	4	15°
SKM4BD0250R05N25S04	2.5	R0.5	4	25	60	4	15°
SKM4BD0300R02N12S06	3	R0.2	4.5	12	50	6	15°
SKM4BD0300R02N16S06	3	R0.2	4.5	16	50	6	15°
SKM4BD0300R02N20S06	3	R0.2	4.5	20	50	6	15°
SKM4BD0300R02N25S06	3	R0.2	4.5	25	60	6	15°
SKM4BD0300R02N30S06	3	R0.2	4.5	30	60	6	15°
SKM4BD0300R03N12S06	3	R0.3	4.5	12	50	6	15°
SKM4BD0300R03N16S06	3	R0.3	4.5	16	50	6	15°

工件材料 Workpiece Material

P			H		
碳钢、合金钢 (<35 HRC) Carbon Steel, Alloy Steel (<35 HRC)	合金钢 (≥48 HRC) Alloy Steel, Tool Steel (≥48 HRC)	PH 与铁素体 / 马氏体钢 PH, Ferrite, Martensite steel (<35 HRC)	淬硬钢 Hardened Steel (45~55 HRC)	淬硬钢 Hardened Steel (55~60 HRC)	淬硬钢 Hardened Steel (>60 HRC)
●	●	●	●	○	○



直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

中硬度钢 (HRC50)

- 含硅涂层处理，耐磨性极佳。
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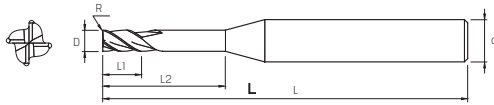
SKM-BD 4 刃深沟圆鼻立铣刀 / 4 Flutes Rib Corner Radius End mills



MODEL-NO 产品型号	Dia 刃径 D1	圆鼻 (R) R	F.L 刃长 L1	Eff.L 有效长 L2	O.L 全长 L	S.D 柄径 D	Tap 锥度 γ
SKM4BD0300R03N20S06	3	R0.3	4.5	20	50	6	15°
SKM4BD0300R03N25S06	3	R0.3	4.5	25	60	6	15°
SKM4BD0300R03N30S06	3	R0.3	4.5	30	75	6	15°
SKM4BD0300R05N12S06	3	R0.5	4.5	12	50	6	15°
SKM4BD0300R05N16S06	3	R0.5	4.5	16	50	6	15°
SKM4BD0300R05N20S06	3	R0.5	4.5	20	50	6	15°
SKM4BD0300R05N25S06	3	R0.5	4.5	25	60	6	15°
SKM4BD0300R05N30S06	3	R0.5	4.5	30	75	6	15°
SKM4BD0400R02N16S06	4	R0.2	5	16	50	6	15°
SKM4BD0400R02N20S06	4	R0.2	5	20	50	6	15°
SKM4BD0400R02N25S06	4	R0.2	5	25	50	6	15°
SKM4BD0400R02N30S06	4	R0.2	5	30	60	6	15°
SKM4BD0400R02N40S06	4	R0.2	5	40	75	6	15°
SKM4BD0400R03N16S06	4	R0.3	5	16	50	6	15°
SKM4BD0400R03N20S06	4	R0.3	5	20	50	6	15°
SKM4BD0400R03N25S06	4	R0.3	5	25	60	6	15°
SKM4BD0400R03N30S06	4	R0.3	5	30	75	6	15°
SKM4BD0400R03N40S06	4	R0.3	5	40	75	6	15°
SKM4BD0400R05N16S06	4	R0.5	5	16	50	6	15°
SKM4BD0400R05N20S06	4	R0.5	5	20	50	6	15°
SKM4BD0400R05N25S06	4	R0.5	5	25	60	6	15°
SKM4BD0400R05N30S06	4	R0.5	5	30	75	6	15°
SKM4BD0400R05N40S06	4	R0.5	5	40	75	6	15°
SKM4BD0500R02N16S06	5	R0.2	5	16	50	6	15°

工件材料 Workpiece Material

P			H		
碳钢、合金钢 (<35 HRC) Carbon Steel, Alloy Steel (<35 HRC)	合金钢 (≥48 HRC) Alloy Steel, Tool Steel (≥48 HRC)	PH 与铁素体 / 马氏体钢 PH, Ferrite, Martensite steel (<35 HRC)	淬硬钢 Hardened Steel (45~55 HRC)	淬硬钢 Hardened Steel (55~60 HRC)	淬硬钢 Hardened Steel (>60 HRC)
●	●	○	●	○	○



直径 Diameter D (mm)	公差 Tolerance(mm)
R0.25<D<R6	0 ~ -0.01
D>R6	0 ~ -0.015

中硬度钢 (HRC50)

- 含硅涂层处理, 耐磨性极佳。
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SKM-BD 4 刃深沟圆鼻立铣刀 / 4 Flutes Rib Corner Radius End mills



MODEL-NO 产品型号	Dia 刃径 D1	圆鼻 (R) R	F.L 刃长 L1	Eff.L 有效长 L2	O.L 全长 L	S.D 柄径 D	Tap 锥度 γ
SKM4BD0500R02N25S06	5	R0.2	5	25	60	6	15°
SKM4BD0500R02N50S06	5	R0.2	5	50	100	6	15°
SKM4BD0500R05N16S06	5	R0.5	5	16	50	6	15°
SKM4BD0500R05N25S06	5	R0.5	5	25	60	6	15°
SKM4BD0500R05N50S06	5	R0.5	5	50	100	6	15°
SKM4BD0500R10N16S06	5	R1.0	5	16	50	6	15°
SKM4BD0500R10N25S06	5	R1.0	5	25	60	6	15°
SKM4BD0500R10N50S06	5	R1.0	5	50	100	6	15°

SKM Ball End Mills

SKM End Mills

SKM Corner Rautius

SKM Other Product

工件材料 Workpiece Material					
P			H		
碳钢、合金钢 (<35 HRC) Carbon Steel, Alloy Steel (<35 HRC)	合金钢 (≥48 HRC) Alloy Steel, Tool Steel (≥48 HRC)	PH 与铁素体 / 马氏体钢 PH, Ferrite, Martensite steel (<35 HRC)	淬硬钢 Hardened Steel (45~55 HRC)	淬硬钢 Hardened Steel (55~60 HRC)	淬硬钢 Hardened Steel (>60 HRC)
●	●	●	●	○	○

SKM-ED-200100-R05-N20-L75-S04

FLUTES

200050	20: 2 刃 (2 Flutes) / 0050: 0.5mm
400100	40: 4 刃 (4 Flutes) / 0100: 1.0mm
601200	60: 6 刃 (6 Flutes) / 1200: 12.0mm

OTHER

R: 圆鼻 Corner Radius
N: 有效长 Effective Length
L: 全长 Overall Length
S: 柄径 Shank Dia

R05	圆鼻 R0.5mm Corner Radius R0.5mm
N20	深沟 20mm Effective Length 35mm
L75	全长 75mm Overall Length 75mm
S04	柄径 4.0mm Shank Dia 4.0mm

TYPE

ED	平刀 End Mills
EDL	加长平刀 Length End Mills
EDN	深沟平刀 Rib End Mills
BR	球刀 Ball End Mills
BRL	加长球刀 Length Ball End Mills
BRN	深沟球刀 Rib Ball End Mills
CR	圆鼻刀 Corner Radius End Mills
CRL	加长圆鼻刀 Length Corner Radius End Mills
CRN	深沟圆鼻刀 Length Corner Radius End Mills

PRODUCT SERIES

ECO	HRC50 高效高速铣刀 HRC50 High Efficiency High Speed End Mills
SKM	HRC45 微径深沟铣刀 HRC45 Micro Rib End Mills
KHM	HRC60 高速高硬铣刀 HRC60 High Speed High Hard End Mills
KSM	不锈钢专用铣刀 Stainless Steel Special End Mills
KAM	铝专用铣刀 Aluminum End Mills
KDM	石墨铣刀 Graphite End Mills
SPM	HRC55 微径深沟铣刀 HRC55 Micro Rib End Mills
SHM	HRC65 微径深沟铣刀 HRC65 Micro Rib End Mills

2018



Mould Cutting Tools
 模具刀具
 Parts Cutting Tools
 零件刀具
 Automobile Processing
 Cutting Tools
 汽车配件加工刀具
 Medical Cutting Tools
 医疗刀具
 Aerospace Cutting Tools
 航空用刀具



昆山欧思克精密工具有限公司
Kunshan OSK Precision Tools Co., Ltd

SKM



SKM 系列刀具
通用刀具
SKM Series
Universal end mills



昆山欧思克精密工具有限公司
Kunshan OSK Precision Tools Co., Ltd

SPM



SPM 系列刀具
精密深沟刀具
SPM series
Micro VDI End mills



昆山欧思克精密工具有限公司
Kunshan OSK Precision Tools Co., Ltd

KPM



KPM 系列刀具
高效率模具刀具
KPM series
High efficiency mold tool



昆山欧思克精密工具有限公司
Kunshan OSK Precision Tools Co., Ltd

ECO



ECO 系列刀具
通用刀具
ECO series
Universal end mills



昆山欧思克精密工具有限公司
Kunshan OSK Precision Tools Co., Ltd

KSM



KSM 系列刀具
不锈钢刀具
KSM series
Stainless End Mills



昆山欧思克精密工具有限公司
Kunshan OSK Precision Tools Co., Ltd

KAM



KAM 系列刀具
铝合金刀具
KAM series
Aluminum alloy tool



昆山欧思克精密工具有限公司
Kunshan OSK Precision Tools Co., Ltd

KDM



KDM 系列刀具
石墨刀具
KDM Series
Graphite End Mills



昆山欧思克精密工具有限公司
Kunshan OSK Precision Tools Co., Ltd

DGH



钴钨钻头系列
Cerbiide Drill Series



昆山欧思克精密工具有限公司
Kunshan OSK Precision Tools Co., Ltd

PCD



PCD / PCBN / MCD



昆山欧思克精密工具有限公司
Kunshan OSK Precision Tools Co., Ltd



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